



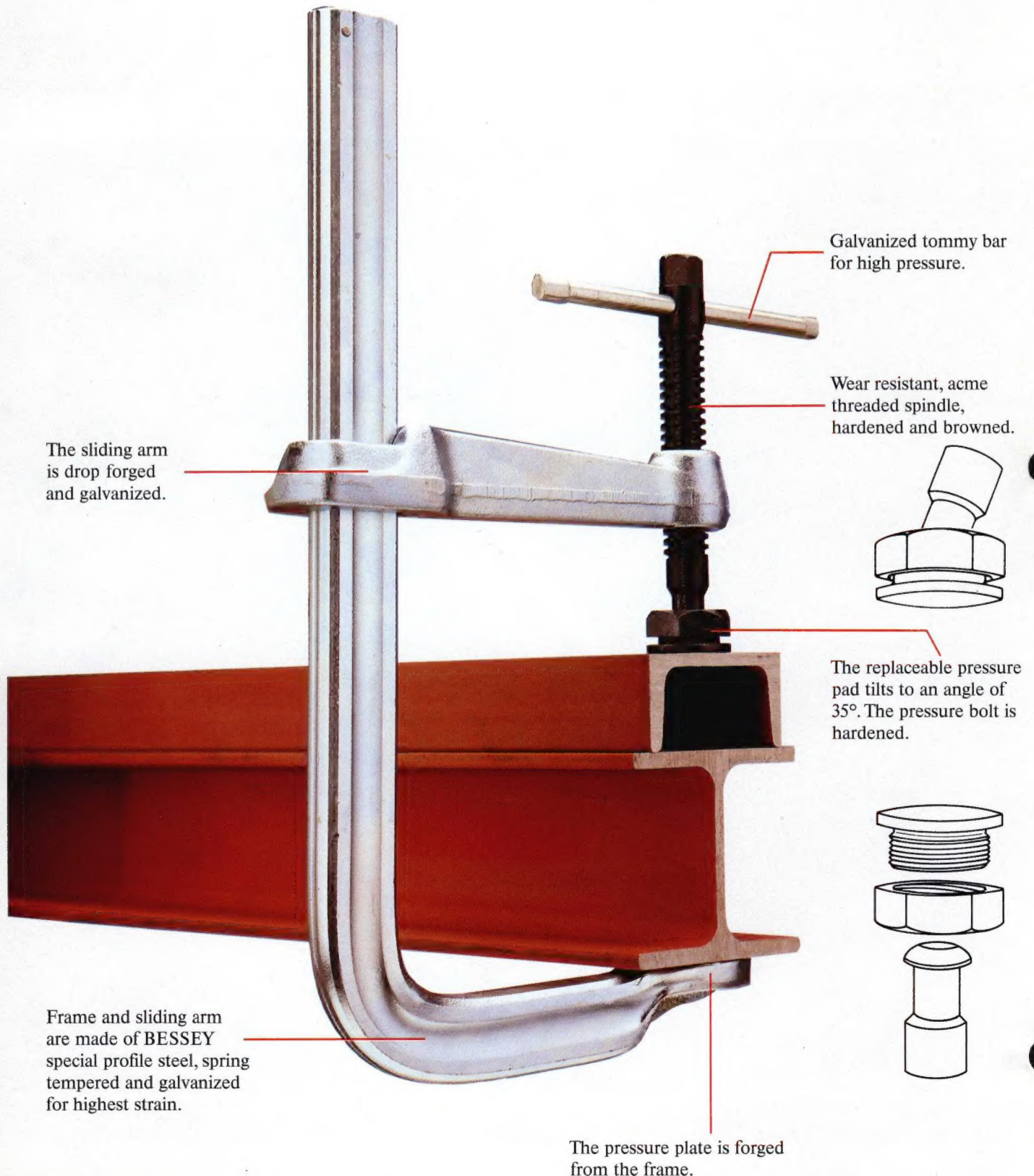
**Quality.  
Made in Germany**



**The Heavy Duty Clamp**



# Original BESSEY Heavy Duty Clamps for high and highest clamping pressures up to 35.000 N (approx. 3.500 kp):

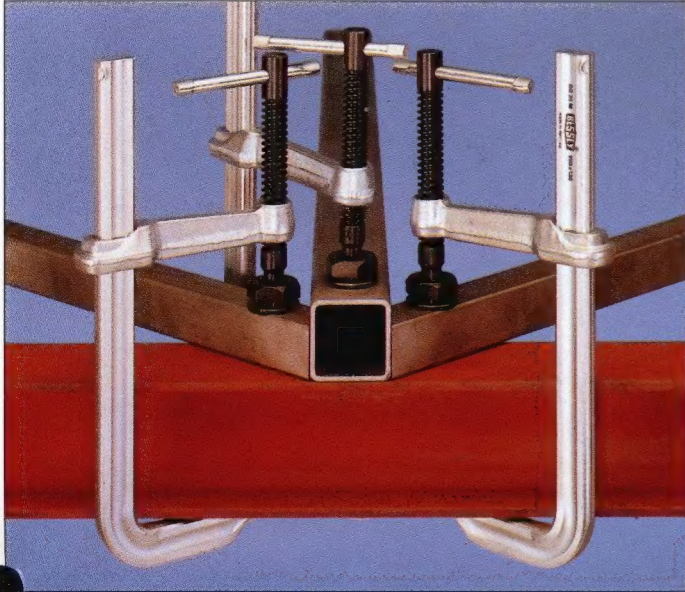




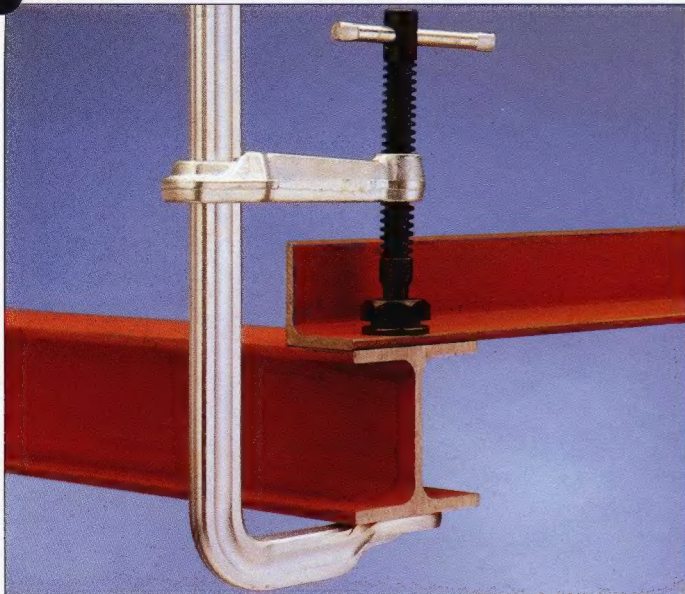
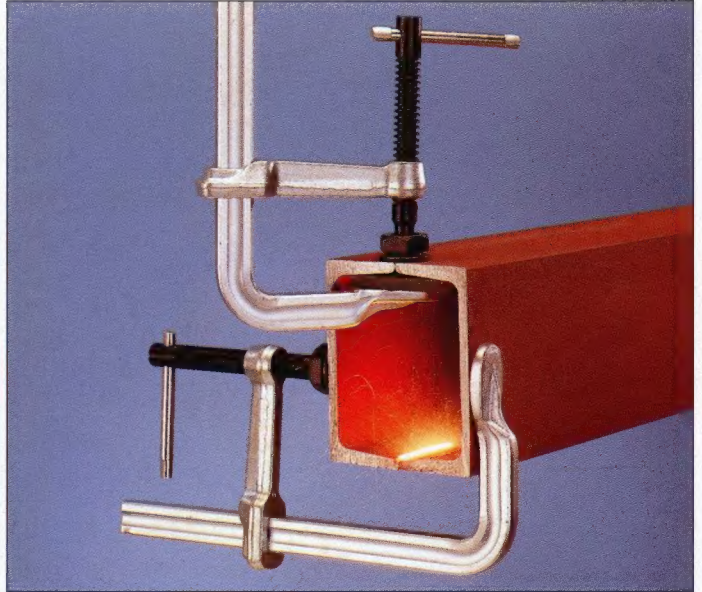
# ... in vehicle body work, steel construction and ship building

The high quality all steel BESSEY clamp ensures long life.

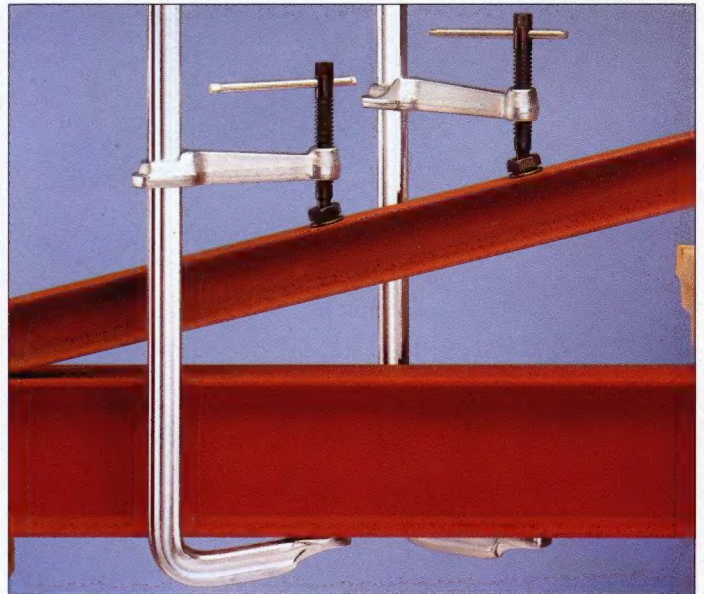
High clamping pressure in narrow areas.



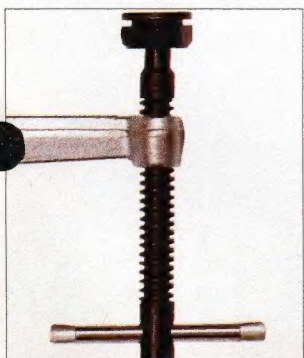
Fixing of heavy parts for welding.



Highest clamping pressure for steel construction work.



Replaceable pressure pad tilts up to 35°.



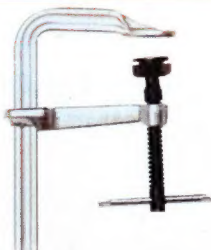
## Handy Tommy Bar

For powerful clamping.  
In case of a deformation of the tommy bar the clamp has been overloaded (e.g. by using a cheater bar).



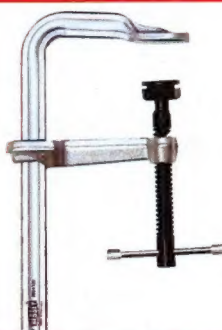
# Make your choice: From the fitters clamp to the extra heavy duty construction clamp

## Light Duty Industrial Clamps



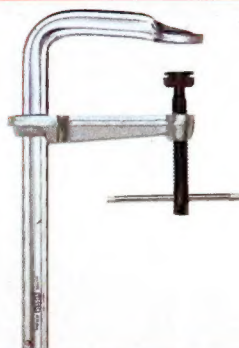
Cat. No.	Nominal Opening	Nominal Throat Depth	Nominal Clamping Pressure	Nominal Rail Size	Approx. Weight
300 S- 4	4"	2"	300 lbs.	1 <sup>5</sup> / <sub>32</sub> " x 7 <sup>1</sup> / <sub>32</sub> "	1/2 lb.
500 S- 6	6"	3"	500 lbs.	5 <sup>5</sup> / <sub>8</sub> " x 9 <sup>3</sup> / <sub>32</sub> "	1 lb.
500 S- 8	8"	4"	500 lbs.	3 <sup>3</sup> / <sub>4</sub> " x 3 <sup>3</sup> / <sub>8</sub> "	1 3/4 lbs.
500 S-12	12"	5 1/2"	500 lbs.	1" x 1 1/2"	4 lbs.
1200 S- 8	8"	5 1/2"	1200 lbs.	1" x 1 <sup>5</sup> / <sub>21</sub> "	3 3/4 lbs.
1200 S-12	12"	5 1/2"	1200 lbs.	1" x 1 <sup>5</sup> / <sub>21</sub> "	4 1/4 lbs.

## Regular Duty Industrial Clamps



Cat. No.	Nominal Opening	Nominal Throat Depth	Nominal Clamping Pressure	Nominal Rail Size	Approx. Weight
2400 S- 6	6"	5 1/2"	2400 lbs.	1 <sup>3</sup> / <sub>16</sub> " x 9 <sup>9</sup> / <sub>16</sub> "	5 lbs.
2400 S- 8	8"	5 1/2"	2400 lbs.	1 <sup>3</sup> / <sub>16</sub> " x 9 <sup>9</sup> / <sub>16</sub> "	5 1/2 lbs.
2400 S-10	10"	5 1/2"	2400 lbs.	1 <sup>3</sup> / <sub>16</sub> " x 9 <sup>9</sup> / <sub>16</sub> "	5 3/4 lbs.
2400 S-12	12"	5 1/2"	2400 lbs.	1 <sup>3</sup> / <sub>16</sub> " x 9 <sup>9</sup> / <sub>16</sub> "	6 lbs.
2400 S-20	20"	5 1/2"	2400 lbs.	1 <sup>3</sup> / <sub>16</sub> " x 9 <sup>9</sup> / <sub>16</sub> "	7 1/2 lbs.
2400 S-40	40"	5 1/2"	2400 lbs.	1 <sup>3</sup> / <sub>16</sub> " x 9 <sup>9</sup> / <sub>16</sub> "	10 3/4 lbs.
2400 S-60	60"	5 1/2"	2400 lbs.	1 <sup>3</sup> / <sub>16</sub> " x 9 <sup>9</sup> / <sub>16</sub> "	14 1/4 lbs.

## Heavy Duty Industrial Clamps



Cat. No.	Nominal Opening	Nominal Throat Depth	Nominal Clamping Pressure	Nominal Rail Size	Approx. Weight
4800 S-12	12"	7"	4800 lbs.	1 <sup>9</sup> / <sub>16</sub> " x 3 <sup>3</sup> / <sub>4</sub> "	12 lbs.
4800 S-20	20"	7"	4800 lbs.	1 <sup>9</sup> / <sub>16</sub> " x 3 <sup>3</sup> / <sub>4</sub> "	14 1/2 lbs.
4800 S-40	40"	7"	4800 lbs.	1 <sup>9</sup> / <sub>16</sub> " x 3 <sup>3</sup> / <sub>4</sub> "	20 lbs.

## Extra Heavy Duty Industrial Clamps



Cat. No.	Nominal Opening	Nominal Throat Depth	Nominal Clamping Pressure	Nominal Rail Size	Approx. Weight
7200 S-12	12"	8"	7200 lbs.	1 <sup>15</sup> / <sub>16</sub> " x 1"	24 lbs.
7200 S-20	20"	8"	7200 lbs.	1 <sup>15</sup> / <sub>16</sub> " x 1"	28 lbs.
7200 S-40	40"	8"	7200 lbs.	1 <sup>15</sup> / <sub>16</sub> " x 1"	38 lbs.

### Attention!

Improper use can cause severe personal injury or property damage. Do not use clamps for lifting, pulling or transporting or any other abnormal use. Only adjust them by hand without any other means.



U. S.:  
P. O. Box 399, Batavia NY 14021  
Call toll free 1-800-828-1004  
Canada:  
P. O. Box 490,  
Cambridge Ontario N1R 5V5  
Call toll free 1-800-265-8612

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